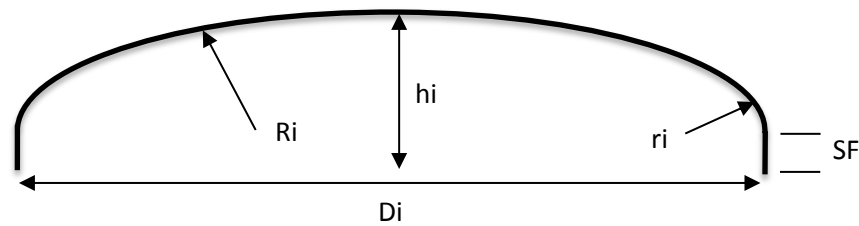


**6% Torispherical Dished Ends - Stainless Steel**



Di mm	Ri mm	ri mm	SF mm	Thk Min Max	hi Including mm	Vol litres
400	380	25	25	3 - 8	96	8
450	380	30	25	3 - 8	114	12
500	480	30	25	3 - 8	112	15
550	500	35	25	3 - 8	127	20
600	600	50	25	3 - 8	135	27
750	750	50	25	3 - 8	155	47
800	800	50	25	3 - 8	162	55
850	850	64	25	3 - 10	177	68
900	900	64	25	3 - 10	183	79
950	950	64	25	3 - 10	190	90
1000	1000	64	25	3 - 12	197	103
1050	1050	64	25	3 - 20	203	116
1100	1100	75	25	3 - 20	217	137
1200	1200	75	25	3 - 20	230	170
1300	1300	80	25	3 - 20	246	213
1400	1400	100	25	3 - 20	272	275
1500	1500	100	25	3 - 20	285	328
1600	1600	100	25	3 - 20	298	387
1700	1700	125	25	3 - 20	327	485
1800	1800	125	25	3 - 20	340	561
1900	1900	125	25	3 - 20	353	645
2000	2000	125	25	3 - 20	367	736
2100	2100	150	25	3 - 20	395	886
2200	2200	150	25	3 - 20	408	998
2300	2300	150	25	3 - 20	422	1119
2400	2400	150	25	3 - 20	435	1250
2500	2500	150	25	3 - 20	448	1389
2750	2750	175	25	3 - 20	497	1869
3000	3000	200	25	3 - 8	545	2447
3250	3250	200	25	3 - 8	578	3015
3500	3500	230	25	3 - 8	630	3828
3750	3750	230	25	3 - 8	663	4584
4000	4000	250	25	6 - 20	708	5575
4250	4250	300	25	6 - 20	772	6949
4500	4500	300	25	6 - 20	805	8060
4750	4750	300	25	6 - 20	838	9284
5000	5000	300	25	6 - 20	872	10624
5250	5250	350	25	6 - 20	935	12709
5500	5500	350	25	6 - 20	968	14361
5750	5750	350	25	6 - 20	1002	16135
6000	6000	400	25	6 - 20	1065	18869

All intermediate diameters are practicable.

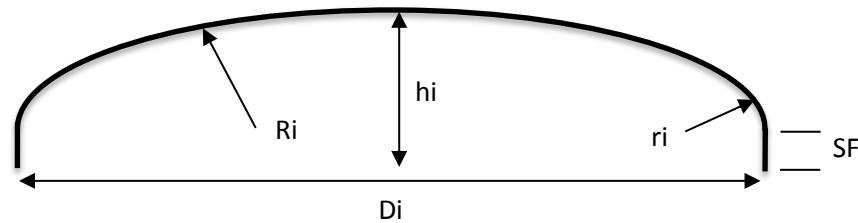
Height (hi) and volume are theoretical and given for guidance only.

Volumes & Heights include Straight Flange.

Tolerance on circumference + / - 3mm.

Tolerance on height - 0 / + 1.25% x diameter.

**6% Torispherical Dished Ends - Carbon Steel**



Di mm	Ri mm	ri mm	SF mm	Thk Min Max	hi Including mm	Vol litres
400	380	25	25	3 - 8	96	8
450	380	30	25	3 - 8	114	12
500	480	30	25	3 - 8	112	15
550	500	35	25	3 - 8	127	20
600	600	50	25	3 - 10	135	27
750	750	50	25	3 - 10	155	47
800	800	50	25	3 - 10	162	55
850	850	64	25	3 - 12	177	68
900	900	64	25	3 - 13	183	79
950	950	64	25	3 - 13	190	90
1000	1000	64	25	3 - 16	197	103
1050	1050	64	25	3 - 25	203	116
1100	1100	75	25	3 - 25	217	137
1200	1200	75	25	3 - 25	230	170
1300	1300	80	25	3 - 25	246	213
1400	1400	100	25	3 - 25	272	275
1500	1500	100	25	3 - 25	285	328
1600	1600	100	25	3 - 25	298	387
1700	1700	125	25	3 - 25	327	485
1800	1800	125	25	3 - 25	340	561
1900	1900	125	25	3 - 25	353	645
2000	2000	125	25	3 - 25	367	736
2100	2100	150	25	3 - 25	395	886
2200	2200	150	25	3 - 25	408	998
2300	2300	150	25	3 - 25	422	1119
2400	2400	150	25	3 - 25	435	1250
2500	2500	150	25	3 - 25	448	1389
2750	2750	175	25	3 - 25	497	1869
3000	3000	200	25	4 - 25	545	2447
3250	3250	200	25	4 - 25	578	3015
3500	3500	230	25	6 - 25	630	3828
3750	3750	230	25	6 - 25	663	4584
4000	4000	250	25	6 - 25	708	5575
4250	4250	300	25	6 - 25	772	6949
4500	4500	300	25	6 - 25	805	8060
4750	4750	300	25	6 - 25	838	9284
5000	5000	300	25	6 - 25	872	10624
5250	5250	350	25	6 - 25	935	12709
5500	5500	350	25	6 - 25	968	14361
5750	5750	350	25	6 - 25	1002	16135
6000	6000	400	25	6 - 25	1065	18869

All intermediate diameters are practicable.

Height (hi) and volume are theoretical and given for guidance only.

Volumes & Heights include Straight Flange.

Tolerance on circumference + / - 3mm.

Tolerance on height - 0 / + 1.25% x diameter.